



Nucor Steel South Carolina and Nucor Steel Cold Finish South Carolina are both committed to the continual improvement of environmental performance through our shared ISO 14001:2015 Environmental Management System (EMS). The scope of the EMS encompasses “the activities associated with the environmental aspects for the manufacture and supply of a wide-ranging product mix including, but not limited to, hot rolled SBQ, merchant bar, structural shapes, coil, cast billets, and cold finished steel bar products.” We endorse our environmental policy of the “D.U.C.K.S.” principle.

DEFINE AND SET OBJECTIVES & TARGETS

These divisions defines and sets environmental objectives and targets. The process includes identifying, developing and implementing plans to achieve these targets by taking into account legal, significant environmental aspects, technological options, financial, cultural, strategic, operations and business requirements and the views of interested parties.

UPGRADE

These divisions are committed to a continual improvement process. In addition, management is intent on providing adequate personnel and resources.

COMPLIANCE

These divisions are committed to meet legal and self-imposed responsibilities regarding environmental concerns. We are committed to the prevention of pollution and protection of the environment.

KNOWLEDGE

These divisions endeavor to ensure that every teammate understands, is knowledgeable, and is responsible and accountable for incorporating environmental considerations into daily work activities. We encourage, recognize, and reward individual and team leadership efforts to continually improve. We also encourage teammates to reflect their commitment to the environmental outside of work in their communities.

SUSTAINABILITY

These divisions are proud to be part of a circular economy where scrap is recycled into high-quality, sustainable steel through the use of an efficient process where very little waste is generated. We are committed to working to further lower emissions, save energy, and reduce pollution.