



## Nucor Cold Finish Wisconsin, Inc. Environmental Policy – G.R.E.E.N.

Nucor Cold Finish Wisconsin, Inc., as a division of Nucor Corporation, one of the largest recycling companies in the world, recognizes its role in protecting the environment. We value the environment of the communities in which we operate and recognize its importance to our employees, their families and our continued welfare. Protecting the environment is critical to our operations and the company's long term success. To this end, Nucor Cold Finish Wisconsin, Inc. is committed to providing the resources and personnel necessary to continually improve our environmental stewardship. We will adhere to and promote The GREEN principles to demonstrate our commitment to our communities and the environment we live and work in.

### **G** - GREAT EXPECTATIONS

To be World Class, Nucor Cold Finish Wisconsin, Inc. is committed to having World Class Expectations in all aspects of our business. This includes compliance and going above and beyond environmental compliance, laws and regulations and other requirements.

### **R** - RESPONSIBILITY

Nucor Cold Finish Wisconsin, Inc. will operate Responsibly to preserve and contribute to our local environments. We will do this by developing, maintaining and reviewing environmental Objectives and Targets that affect the environment and will set our environmental performance through these measures.

### **E** - ENVIRONMENTAL EXCELLENCE

As a World Class organization, Nucor Cold Finish Wisconsin, Inc. will uphold its commitment to Environmental Excellence through the monitoring of technological advances that may create opportunities to minimize our environmental impacts and continually improve our systems.

### **E** - EFFECTIVE PRACTICES

Environmental excellence will be achieved by all Nucor Cold Finish Wisconsin, Inc. employees by participating in Effective environmental practices. Together, as a team all employees will work together to continually improve our documented Environmental Management System.

### **N** - NEIGHBORHOOD OUTREACH

Nucor Cold Finish Wisconsin, Inc. will Reach Out to our communities as proactive environmental stewards. We will consistently evaluate current and future processes to identify opportunities for the prevention of pollution in our neighborhoods.